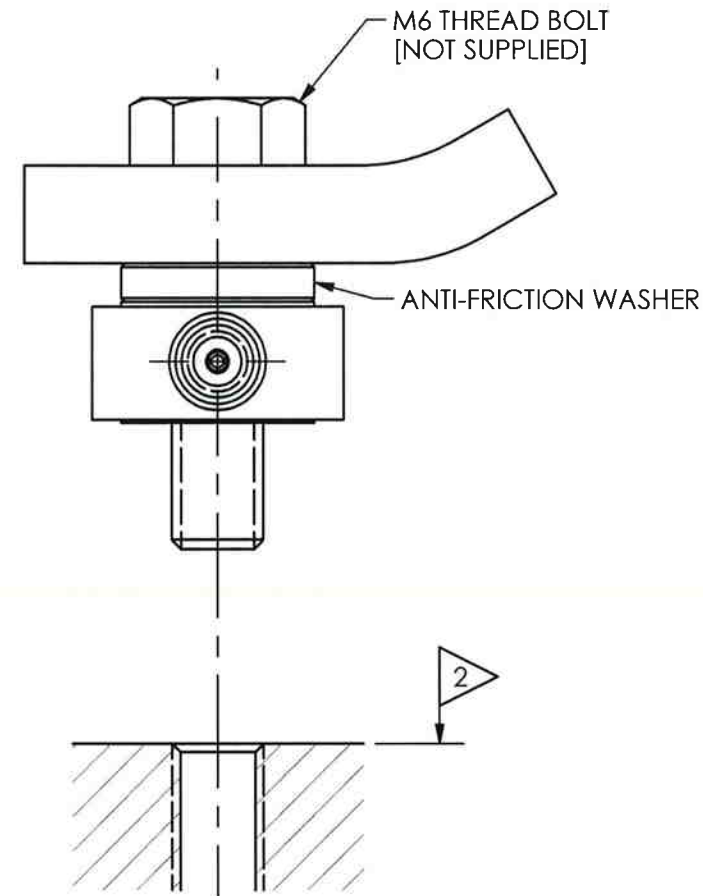
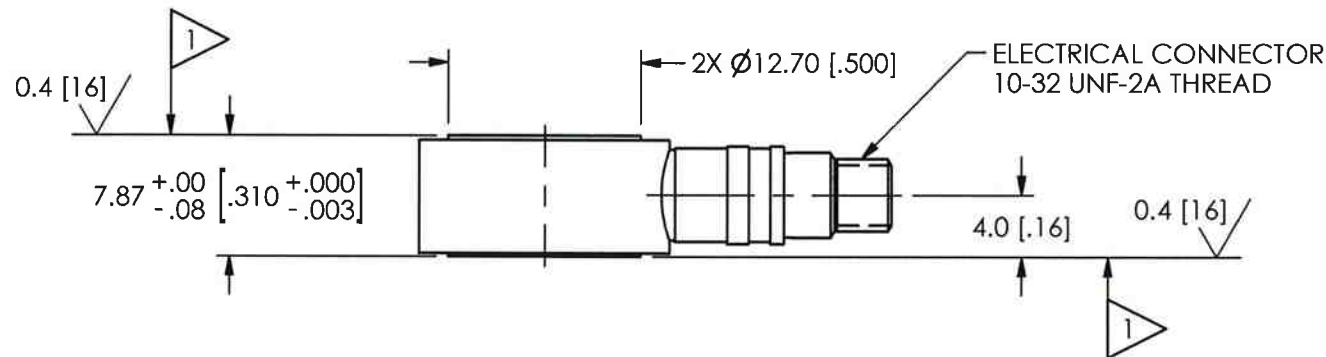
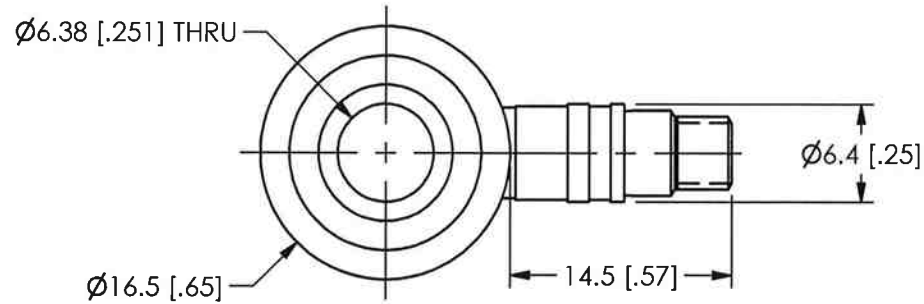
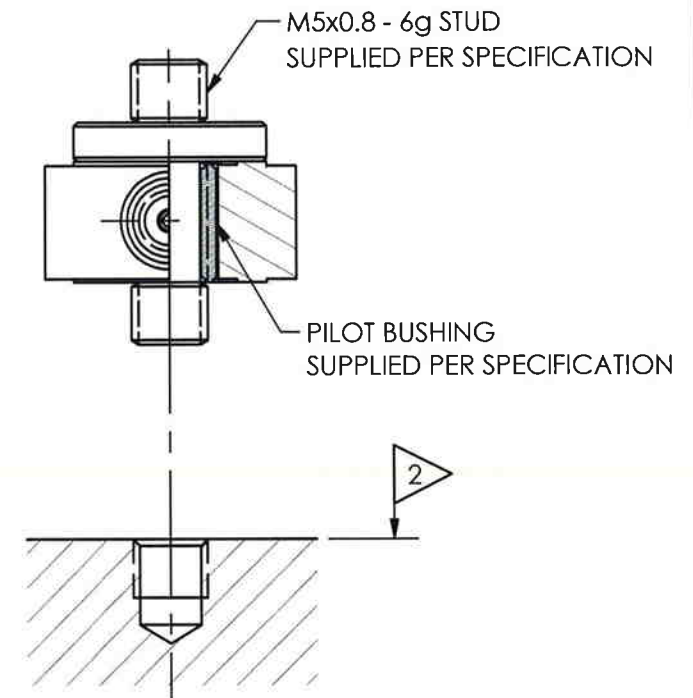


M201-2010-90

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MOUNTING HOLE PREPARATION:
DRILL AND TAP AS REQUIRED
FOR 6M THREAD BOLT



MOUNTING HOLE PREPARATION:
Ø4.20 [.165] ∇ 5.59 [.220] 3
M5x0.80-6H ∇ 3.81 [.150]

- 4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.
- 3 DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN $\pm 1^\circ$.
- 2 MOUNTING SURFACES SHOULD BE FLAT WITHIN 0.03 [.001] TIR OVER A Ø14.00 [.562] WITH A MINIMUM 0.4 [16] FINISH FOR BEST RESULTS.
- 1 THESE SURFACES FLAT AND PARALLEL TO WITHIN 0.03 [.001] TIR.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	CHECKED	ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	SMR 1/5/10	ECB 1/8/19	BAM	1/5/10
DECIMALS XX $\pm$.01 XXX $\pm$.005	DECIMALS X $\pm$ 0.3 XX $\pm$ 0.13	TITLE INSTALLATION DRAWING M201/M211 SERIES METRIC FORCE RING			
ANGLES $\pm$ 2 DEGREES	ANGLES $\pm$ 2 DEGREES				
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13				
		CODE IDENT. NO. 52681		DWG. NO. M201-2010-90	
		SCALE: 2X		SHEET 1 OF 1	

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